

Part # CAX-3508 - AC035 - Santoprene Feed Tube should be replaced every 3 to 6 months.

Step 1: Power down the pump.

Step 2: Unhook the Crystal suction and injection tubing from the pump.

Step 3: Unscrew the two front panel screws of the pump face plate.

Step 4: Remove the face plate.

Step 5: Slide the Roller Assembly and Santoprene feed tube off of the pump shaft.

Step 6: Discard of the Santoprene feed tube and replace with a new CAX-3508.

Step 7: Clean roller assembly with a dry towel to ensure no chemicals are on the roller & shaft.

Step 8: Reassemble the pump with the new Santoprene feed tube.

Part # CAX-3506 and CAX3507 – AC035 – PP Injection Check Valve and ¼” Male to 3/8” female adaptors must be cleaned every 3 months due to possibly calcium buildup..

Step 1: Power down the pump.

Step 2: Unhook the Crystal suction and injection tubing from the injection check valve.

Step 3: With a tooth brush & water clean the injection valve while still installed in the circulation line.

Step 4: Power down the circulation pump

Step 5: Remove the check valve from the circulation line and plug hole with ¼” Plug.

Step 6: Thoroughly disassemble the check valve and clean all parts.

Step 7: Reassemble check valve complete.

Step 8: Remove plug and reinstall the check valve into the circulation line.

